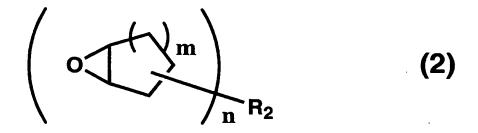
CLAIMS

A positive photosensitive resin composition
 characterized by comprising an alkali-soluble resin which
 is a copolymer essentially comprising an unsaturated
 carboxylic acid derivative and an N-substituted maleimide
 and which has a number average molecular weight of from
 2,000 to 20,000, a 1,2-quinone diazide compound
 represented by the formula (1):

$$\begin{array}{c} PO \longrightarrow P_1 \longrightarrow P_2 \longrightarrow P_3 \longrightarrow POD \end{array} \tag{1}$$

(wherein each D independently is a hydrogen atom or an organic group having a 1,2-quinone diazide group, R₁ is a tetravalent organic group, provided that at least one of D is an organic group having a 1,2-quinone diazide group), and from 5 to 50 parts by weight, per 100 parts by weight of the alkali-soluble resin, of a crosslinking compound represented by the formula (2):



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(wherein n is an integer of from 2 to 10, m is an integer of from 0 to 4, and R_2 is an n-valent organic group).

2. The positive photosensitive resin composition according to Claim 1, wherein the residual monomer ratio

in the alkali-soluble resin is at most 2.5 wt%.

- 3. The positive photosensitive resin composition according to Claim 1 or 2, wherein the 1,2-quinone diazide compound is contained in an amount of from 5 to 100 parts by weight, per 100 parts by weight of the alkali-soluble resin.
- 4. The positive photosensitive resin composition according to Claim 1, 2 or 3, wherein the 1,2-quinone diazide compound is a compound represented by the following formula (3):

(wherein each D independently is a hydrogen atom or an

organic group having a 1,2-quinone diazide group, provided that at least one of D is an organic group having a 1,2-quinone diazide group).

5. The positive photosensitive resin composition

5 according to Claim 1, 2 or 3, wherein the 1,2-quinone diazide compound is a compound represented by the following formula (4):

$$CH_3$$
 CH_3
 H_3C
 CH_3
 CH_3
 CH_3
 CH_3

(wherein each D independently is a hydrogen atom or an

organic group having a 1,2-quinone diazide group,
provided that at least one of D is an organic group
having a 1,2-quinone diazide group).

- 6. The positive photosensitive resin composition according to any one of Claims 1 to 5, wherein the alkali-soluble resin has no epoxy group.
 - 7. The positive photosensitive resin composition

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according to any one of claims 1 to 6, wherein n is an integer of from 3 to 10, and m is an integer of 2 in the crosslinking compound represented by the formula (2).

- 8. The positive photosensitive resin composition
- according to any one of Claims 1 to 7, which contains a surfactant in an amount of from 0.01 to 5 parts by weight per 100 parts by weight of the alkali-soluble resin.
 - 9. The positive photosensitive resin composition according to any one of Claims 1 to 8, wherein the positive photosensitive resin composition is a solution having a solid content concentration of from 1 to 50 wt%.

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